



## Data Sheet and Mixing Instructions

### Product Description

Pre Bond is an acid & chromate free, water based urethane surface treatment. The product improves bonding to most substrates, particularly vinyl based substrates. It is also excellent for creating a barrier on solvent sensitive finishes, so that new coatings can be applied.

### Product Features

- Acid free
- Waterborne
- No-scuffing required
- Fast drying
- Easy to apply
- Single Component

### General Application Steps

### Material Packaging

1 gallon containers.

### Mixing Instructions

No mixing is required

### Limitations

- Apply Pre Bond on the treated substrate at 1-2 wet mils by brush or roller. Do not allow the product to puddle. Excess accumulation at seams, crevices or rivet areas must be removed.
- After it is tack-free, Cayenne topcoat can be applied

### Caution

- Excessive or improper use of Pre Bond will cause a number of problems including, but not limited to:
  - Lack of Inter-coat Adhesion
  - Film Becoming Brittle
  - Do not apply epoxy over Pre Bond.
  - Before using, a spot test on a small area is recommended.
  - Do not allow to freeze

### Important Notice

All statements, technical information, and recommendations related to Pre Bond are based on information believed to be reliable, but the accuracy or completeness is not guaranteed. Before using this product, you must evaluate it and determine if it is suitable for your intended application. You assume all risks and liability associated with such use. Any statements related to the product, which are not contained in Pre Bond's current publications, or any contrary statements contained on your purchase order shall have no force or effect unless expressly agreed upon, in writing, by an authorized officer.

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